

SPLIT

Work Order ID 52467-1

Friday, September 25, 2009 10:05:25 AM



Page 1

Item ID: D412-698-011

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, LH

Start Date: 9/25/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/8/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: PL Date: 09-25 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

5 09/10/06

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/10/11 24 SD

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

27 5 09/10/06

5

6

Work Order ID 52467

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Item ID: D412-698-011

Accept



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Stop



Item Name: Cabin Door Roller, LH

Start Date: 9/25/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/8/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-698-011 Location: <u>5</u>								
140 QC	QC21 - Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

09/25/09 (1)

09/10/07

MF
09-10-06

Picklist Print

Friday, September 25, 2009 10:05:24 AM

Page 1

Work Order ID: 52467

Parent Item: D412-698-011RevE

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 9/25/2009

Required Date: 10/8/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3121-141RevE 34 Manufactured No



Bracket Assembly

100 Each 5.0000 6.0000



B 52465 3X / 9/1/09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5

46004

5

D3121-143RevE 14 Manufactured No



Bracket Assembly

110 Each 5.0000 2.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5

45085

1

46036

4

D3183-043RevC1 14 Manufactured No



Bracket Assembly

110 Each 9.0000 2.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

9

46030

9

46036 SP

9/1/09

20

46030 SP

Picklist Print

Page 2

Friday, September 25, 2009 10:05:24 AM

Work Order ID: 52467



Parent Item: D412-698-011RevE



Parent Item Name: Cabin Door Roller, LH

Start Date: 9/25/2009

Required Date: 10/8/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3137-043RevF- Bracket Assembly		Manufactured	No			110	Each	35.0000	2.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

35

42192

35

42192 SP

D3199-1RevB Bracket		Manufactured	No			110	Each	36.0000	18.0000			
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Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

36

47848

36

15X
47848 SP
9/10/11

D3202-1RevD Cover		Manufactured	No			110	Each	36.0000	2.0000			
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Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

36

46253

14

50134

22

46253 SP

Friday, September 25, 2009 10:05:24 AM

Shop Packet Print

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REFERENCE ONLY

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

52467

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Revision: E

Date: 08.05.01